

SOUTH PRODUCTION NOTES

May 24, 2016

11-7 Shift Notes

BASF EMPLOYEES

178 Last Recordable

245 Last Lost time

Title V Notes: Trimer – The trimer can be taken down and can be locked out for the work on Wednesday.

F1 – If we start exhausting RC#2 to F1 we will need to drain half a tote from F1 per day on 2nd shift to get rid of Moly.

Need to sample B31 sump every shift so we don't overflow.

CTO – is online and running – need to look at changing the HEPA filter soon.

Sly Scrubber – Need to perform PM sampling once a day (2nd shift) when running.

#1 MED / AI 4126:

Cleaning complete, need to walk through. Filters have been replaced and unlocked. 1 lock still needs removed but could not find the lock for the Key. It is in the GL's office.

#1 RC / AI 4126:

Cleaning complete, need to walk through.

#2 MED line / Styrene:

Spreader belt was replaced but the belt was installed upside down. Need GEM to fix in the morning.

Green drums are the only drums to have dry ice put into them. Only the Green drums vent outward.

#2 RC / Styrene:

Continue feeding. New chute into syntron was shortened because material was not flowing properly. Got F1 to open on afternoon by tapping on the valve. If we exhaust to F1 we need to drain half a tote from F1 per day to get rid of Moly.

#3 MED line / D-1708 NAQ:

Don't make batches on midnight shift due to too many bags on the floor. Re-eval in the morning.

Make sure we are greasing end seals once per shift when running.

#3 RC / D-1708 NAQ:

Started feeding on afternoon shift when we got the valves to actuate.

#4 RC / Selexorb:

Down and stopped. Can start clean up when ready.

#5 RC / Catoxid:

Feed started back up to the calciner and so far we haven't had any issues with the feed end vacumax backing up; keep a close eye on it. –checked on afternoon and it looked ok-

FYI – New interlocks are in place for the feed screw - See MOD for interlock instructions.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#6 RC & Dryer / D 1767 NAQ next:

Continue feeding. Will be out of feed soon. DO NOT FEED ANY OF THE BATCH MADE ON AFTERNOONS. John will start feeding next material in the morning. Okay to use scale in bldg 27 for check weighing.

West Pfaudler / X-253 next:

Started first impregnation. Continue drying.

East Pfaudler/ D 1767 NAQ next:

Batch was made on afternoon shift. Do not make any batches on midnight shift. John will advise when we are to make another batch. WE ARE USING THE BLUE BUGGIES.

6 Tank: MT:

Do not make a tank, hold for engineering approval.

7 Tank: MT:

**Solution has been emptied.
Need to acid wash?**

National Dryer / D-0222:

Continue cleaning.

PK Blender / Catoxid:

Made batches on afternoon shift but found a leaking flange at the PK. WOW Got the Scrubber dP back in range. NEED TO VERIFY THIS BEFORE EACH BATCH!!!!!!

**Flow meter is installed but not calibrated yet. DO NOT USE
DP Gauge should be set at 3.5 and 4.25.**

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was removed and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / DPT 0101 (E406 Next):

Top opened on Sunday and tower washed down. Waiting for material to arrive.

Tower 6 / DPT 0101 (E406 Next):

Down and unloaded. Will need to open top and wash out.

North Screener / Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener / DPT 0101:

Continue to run. Next lot is on the line.

If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / AI 3915:

Holding for hoist repair. WOW

#2664 (east) Pill Machine /

Has been taken down to maintenance for inspection by rewiring company.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.

Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540:

Unloading complete and gas shut off.

Harrop Kiln / AI-3920 next:

Continue to run. We are now loading the front and back saggars with material. MOD has been switched to have 20 drums per lot. Once current bag is empty, only load material off our Horn machine.

We will need to start running product from the north end to get quality back on it.

Building 27 Belt Filter / Cu 6081:

Holding for restart.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

Top 8 should be considered as call out items

- 1) #6RC/East Pfaudler
- 2) West Pfaudler –
- 3) #4 RC/Trimer want to finish all feed by end of day Monday as Trimer will go down Tuesday for getting ready to do an inspection, clean for D-0222 upon Trimer restart
- 4) #1 RC North
- 5) #3 MED/RC/CTO Want to get restarted today, Will need this base ready for the next thing up on 6 RC so do we do not want to fall behind
- 6) #2 MED/RC restart after electrical issues are figured out
- 7) #1 MED/RC need to get bags for Vacumax so they can be changed out next week
- 8) Reduction Towers/Screening (DPT 101) once complete stay on screening so we can meet customer ship date on both tower Loads
- 9) Harrop Kiln
- 10) South PK
- 11) #5 RC
- 12) Horne Machine
- 13) North CUAPV (to keep #1 RC North running)
- 14) PR2 103 GP
- 15) PR2 AI-3915 T
- 16) Kneader
- 17) PR2 Cu-0864 T